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# DAKO TRADE & INVESTMENT CO., LTD.



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# COMPANY INTRODUCTION

Dako's predecessor is Viet Han Friendship Joint Stock Company (VIHAF CO., JSC.), established in 1998 in Hanoi, with the goal of becoming a trustworthy bridge for trade, investment and technology transfers between Vietnam and Korea. With a vision towards the sustainability taking production as the core, D.Sc - Chairman Dang Ngoc Nam founded Viet Han I Production Technology Application Center, which laid the key cornerstones for the development of the company. He is also the person who continues to ignite the company's business activities with more than 30 years of experience in working with Korean partners, helping the company continue to expand on the path of developing a stronger economy for the country.

In 2021, the Company expands its investment, especially in many fields with domestic and foreign partners under the name DAKO Trading & Investment Co., LTD, focusing on 03 core business areas:

- Industrial production
- FDI Investment Promotion & Consulting
- Bilateral Trade



## HISTORY OF ESTABLISHMENT

- 1998** Viet Han Friendship JSC. was established and became an exclusive distributor of Korean Shinin pumps in Vietnam.
- 1999** Imported Korean anti-glare board.
- 2000** Invested in machinery using Korean dust-free chalk making technologies and became the 1st Korean dust-free chalk manufacturer in Vietnam  
Signed technology transfer agreement and directly imported Korean synchronous screen printing line - owned the 1st high-tech UV screen printing line in Vietnam
- 2001** Signed technology transfer agreement and directly import Korean double glazing production line:  
- Contributing to upgrading & repairing many embassy buildings in Hanoi  
- Manufacturing & supplying double-glazed glass to many large projects: Building 18 Lang Ha, Skyline Tower No. 04 Dang Dung, Ha Tay Book Equipment Company Building, Ha Tay Provincial Party Committee Office Building (old)
- 2004** Signed technology transfer agreement and directly imported Korean anti-glare panel production line  
Investing in building Viet Han I Production Technology Application Center on an area of 1.9 hectares of land in Quang Minh, Me Linh, Hanoi
- 2007** Deployed joint-venture production line of nutritious foods related to 04 strong Korean patent medicines: Ginseng, Lingzhi, Cordyceps and Hovenia with Korean Ginseng Biological Science JSC. (Korea Ginseng Bio-Science) using imported technologies.
- 2013 up to now** Expand the import of machinery and equipment from Korea, also complete the paper packaging production line for domestic and export markets, ensuring the process from proceeding paper materials to finishing products and product packaging.
- 2021** The company officially changed its name to DAKO Trading & Investment Co., Ltd  
Invest in fireproof door factory using transferred technology with the direct cooperated investment from Korea  
Invest in developing the first yacht brand manufactured in Vietnam under design copyright and imported materials from Europe
- 2022** Invest in Lithium battery factory for electric vehicles (motorcycles, cars, buses, unmanned aircraft, etc.) and power storage systems according to transferred technology and investment cooperation directly from Korea



# INDUSTRIAL PRODUCTION

## DUSTLESS CHALK PRODUCTION

Education has always been considered as one of the spearheads in the development of a country's internal resources. Aware of its importance, Dako Trading & Investment Co., Ltd (Formerly known as Friendship Viet Han Co., Ltd.) boldly took the lead and became the pioneered enterprise to directly invest in technology and machinery transfers 100% from Korea to Vietnam in the fields of dust-free chalk production, with the Korean brand YOUNG JIN chalk.

Korean precision mechanical engineers have directly designed, manufactured and transferred machines manufactured in Korea to Vietnam. The company has produced the highest quality dust-free chinks, guaranteed to be non-toxic, designed to be suitable for children's hands, and sold widely in schools from the North to the South of Vietnam. In addition, the version for the chinks used at school is noticeably clear when using: Blue, Red and White colors.

## ANTI-GLARE PANEL PRODUCTION

Following the success of dust-free chalk, Dako Trading & Investment Co., Ltd. (Formerly known as Viet Han Friendship Co., Ltd.) cooperated to invest and adopt technology transfer for anti-glare board production, bringing the machinery line from Korea to Vietnam to produce high quality chalkboard.

The company's closed chain with high capacity ensures the entire process from input materials to the finished products: Panels packaged in accordance with standard sizes in Vietnamese schools at all levels and universities. The production line has met the set of essential demands for anti-glare panels throughout the country, with high-quality products whose quality are under the supervision from Korean experienced technical experts and become flagship product of the company, accompanied with dust-free chalk.

# PAPER PACKAGING PRODUCTION

Over 20 years of expansion and development, DAKO Trading & Investment Co., Ltd. has fully invested in the entire production line from printing to finished products with modern machinery system, ensuring a closed production chain from raw paper materials to complete packaging products on an area of nearly 1 hectare factory.



## I. DESIGN

Due to the increasingly fierce competition in the market, enterprises are highly invested in promoting and expanding their company's brand. Printed design products, TVC advertising, brand identity systems and websites, etc. have been always focused and highlighted. The company therefore constantly makes attempt to build a design team with experiences in the field of packaging design, consultation along with robust enthusiasm in work, in order to have ability to satisfy customers' needs.



To meet the demands of customers, the company is fully equipped with color test printers, and 02 Chinese automatic zinc out machines in order to proactively ensure entire process's quality from design to direct printing.

# III. PRINTING

## 1.Mesh Printing

The company imports from Korea a synchronous screen printing line with high production capacity, including:

- 01 semi-automatic mesh stretcher large format 1.50 x 3.50(m)
- 01 automatic glue coating machine
- 02 self-timer: 01 machine size 80x80 (cm) and 01 machine size 1.50x2.40 (m)
- 02 mastering dryers
- 04 semi-automatic screen printing machines: 03 large-format machines 700x850 (mm)
- 02 multi-level UV dryers, creating diverse effects for UV printing ink



Having sufficient manpower and techniques to print 04 machines with 2 shifts per day, the company is able to print on all materials: plain paper, metallized paper, mica, plastic...with normal ink, UV printing (lumpy printing in forms of sand, coral, snakeskin, etc.) and optical refractive ink, scratch card printing, etc. In addition, the company has capable of providing large-scale printing, printing of electronic products and high quality demanding products.



## 2.Offset Printing

The company imports a synchronous offset printing line with high production capacity from Korea , including:

- 01 semi-automatic mesh stretcher large format 1.50 x 3.50(m)
- 01 automatic glue coating machine
- 02 self-timer: 01 machine size 80x80 (cm) and 01 machine size 1.50 x 2.40 (m)
- 02 mastering dryers
- 04 semi-automatic screen printing machines: 03 large-format machines 700 x 850 (mm)
- 02 multi-level UV dryers, creating diverse effects for UV printing ink



# III. POST-PRINTING MACHINING

## 1. Print Surface Protecting: Lamination / Coating

Company's equipments:

- 03 semi-automatic heat laminating machines & 01 automatic thermal laminating machine from China, meeting the requirements of thermal laminating (glossy or matte) for order with large quantities
- 01 Korean automatic dual-function UV coating machine, which can apply glossy or matte UV coating on water-based or oil-based UV, increasing the beauty and protecting the printed product's surface during transportation process.
- 01 Chinese semi-automatic coating machine, also water-based or oil-based UV glossy or matte



## 1. Foil Pressing and 3D Embossing

Company's equipments: 04 emulsifying machines including:

- 01 Japanese machine
- 01 Korean machine, large size 60 x 70 (cm), medium size 40 x 50 (cm)
- 02 Chinese machines, meeting the requirements of embossing on cards, boxes, brochures, manuals for high-end pharmaceutical products, and 3D embossing in accordance with customer requirements, pinpointing the highlights of the packaging that contributes to increasing the value of customers' products.

## 3. Box Lamination (Die-cutting)

Company's equipments: 09 automatic and semi-automatic die-cutting machines, including

- 04 semi-automatic die-cutting machines of 1,100 (mm) from China, effectively meeting the requirements of large-sized products, or many bowls.
- 03 semi-automatic heat closing machines from China, for closing goods such as: Mica, Pet, PVC and 2D, 3D embossing.
- 02 Japanese automatic die-cutting machines can handle large quantities of products, quickly processing orders.



## 4. Box Gluing

Company equipments:

- 01 big box gluing machine, 3-sided gluing model: ACE1075LBA of Korea
- 01 big box gluing machine, hook bottom gluing model of China
- 02 Korean small box gluing machines
- 01 Chinese small box gluing machine



A woman in a purple polo shirt with the 'DK' logo on the sleeve is inspecting a product box in a factory. The background shows other workers at a production line.

## 5. Corrugated Box

To meet market's demand of high-end products and gifts, the company is fully equipped with a closed chain in order to produce all kinds of corrugated boxes including:

- 04 Chinese semi-automatic manual carton packing machines
- 01 Chinese semi-automatic corrugated cartoning machine
- 01 Chinese automatic carton packing machine
- 02 Chinese carton slitter
- 01 Chinese carton's corner locating adhesive tape machine
- 01 Chinese automatic hard box stamping machine
- 01 Chinese semi-automatic heat gluing machine

With the motto of serving the best to customers and ensuring production progress in all circumstances, DAKO always has backup machines and sufficient human resources for working overtime so as to serve large-quantity and urgent orders. All staff for post-print processing machines of the company has at minimum of 3 to 7 years of experience in the field of packaging production. The company always takes care of the technical team, makes effort to strengthen their skills and enhance their techniques that can help the company be ready to meet the increasing production requirements from the market.

## IV. TECHNICAL MATERIALS

The company always updates new technical materials, with highly technical characteristics, in accordance with the requirements of different types of products to introduce and advise customers to use materials reasonably and meeting requirements for each type of product towards obtaining higher quality at a lower cost.

Using the proper materials required by customers, snapping up materials from reliable suppliers, clearly defining the origin, stable quality, to ensure customers' reputation and success is the responsibility of the company. The company always collaborates with professional suppliers to help the company fulfill the requirements of customers in the field of materials.

To be proactive in arranging different sources of raw material for packaging (which is paper), the company is also fully equipped with paper processing machines including:

- 02 Japanese paper shredders
- 01 Vietnamese tinted film laminating machine (manufactured by the company itself)
- 01 Vietnamese automatic paper dispensing machine (manufactured by the company itself)





# KEY PRODUCT

## V. PRODUCTION ORGANIZATION

Highly aware that it is a manufacturing industry emphasizing on "fashionable", beautifies and leveraging product's value and also considered to require high technique, precision, meticulousness, as well as professional production methods, the company has organized and constantly improved in order to creating reasonable, strict and serious production systems. In the system, there are team leaders and key engineers with high technology and responsibility, along with professional support and supervision from Korean experts right from the stage of film receipt and pre-production.

After having films, according to each production requirement, technicians for offset printing, screen printing, die-cutting, gluing and packing will be required to work together, to check the quality of the film, and to get consensus on the points that need attention. Also, it is important to make sure the production stages are operated smoothly, then test printing, carry out processing steps on the samples, and check the finished product. Only after the prototype is approved, product is subsequently put into mass production, and tested constantly by technicians throughout the entire production.

Quality and quantity control, as well as on-time packing are the strengths of the company. Appreciating labour and materials and cherishing products are conscious mindsets that the company regularly transmits to its employees, to always try to satisfy customers.

## TYPE OF PACKAGINGS:

- 01 // Corrugated carton box
- 02 // Cold carton box
- 03 // Paper boxes: Duplex, Ivory, Coucher
- 04 // Pet laminated paper box
- 05 // Anti-counterfeiting stamps and labels
- 06 // Embossing products, UV printing (UV offset, UV mesh)
- 07 // Products with 3D embossing, optical refraction printing, lamination, etc...



# ASSOCIATED JOINT-STOCK COMPANIES

#	Associated companies
1	High.Tech Korea Co., Ltd.
2	SI&G Co., SunGil Co., Printing & Glass Co. Korea
3	Global printing equipments and supplies company: KWK Korea
4	Import-Export Printing Industry: SIC JSC.
5	Chang Dae Co. Korea: Packaging Exploitation & Development
6	Ngoc Viet Paper Industry JSC
7	KIM SON CONSTRUCTION TRADING CO., LTD
8	New ToYo Aluminum Paper Packaging Co., Ltd
9	SPM Printing Equipment Co., Ltd
10	Vu Gia Investment and Import-Export Co., Ltd
11	Tan Gia Binh Co., Ltd
12	Vu Hoang Minh Trade and Service Co., Ltd
13	Decal Trading Co., Ltd
14	Bao Loi Trade and Service Co., Ltd
15	Hoang Gia Manufacturing and Trading Co., Ltd
16	Tien Vinh Trading Co., Ltd
17	New Technology Joint Stock Company
18	Van Phu Gia International Co., Ltd
19	Hanoi Paper and Packaging Company
20	An Hung Minh Chemical and Equipment Joint Stock Company
21	Ha Viet Printing Co., Ltd

# INTIMATE CUSTOMERS

#	Intimate Customers
1	Hoa An Green Bean Cake
2	Tien Dung Green Bean Cake
3	Hoang Nguyen Green Bean Cake
4	Hai Nguyen Green Bean Cake
5	Hoa Hung Green Bean Cake
6	Thanh Huong Green Bean Cake
7	Gia Huy Green Bean Cake
8	Gia Bao Green Bean Cake
9	Quoc Huong Green Bean Cake
10	Lien Huong Green Bean Cake
11	Hoang Gia Green Bean Cake
12	Minh Ngoc Green Bean Cake
13	Duc Tien Green Bean Cake
14	Bao Nguyen Green Bean Cake
15	Huong An Green Bean Cake
16	Anh Minh Bakery Manufacturing Facility
17	Kim Hoang An Pharmaceutical Co., Ltd
18	Éloge France Vietnam Pharmaceutical Joint Venture Company
19	Minh Dan Pharmaceutical Joint Stock Company
20	Nam Son Co., Ltd
21	Viet Thanh Pharmaceutical Company
22	Viet Nga Wine and Brandy Co., Ltd
23	Duc Hoa Auto Mechanic Co., Ltd
24	Phuong Hoang Loc May Cosmetics Co
25	Chang Dae Vina Jewelry Packaging Trading Company