



# HANH MINH THI – LONG AN JOINT STOCK COMPANY

Lot 3G-10, Road No. 14, Long Hau 3 Industrial Park,  
Hamlet 3, Long Hau Commune, Can Giuoc District,  
Long An Province, Vietnam



Website

<https://hanhminhthi.com/>



# HANH MINH THI

The most valuable asset is our team. Managers, technical staff and production workers with many years of experience – all regularly trained and up to date with the latest industry knowledge. We have invested in the most advanced equipment from around the world, along with the highest quality management system according to ISO standards. Our packaging products always meet food hygiene and safety requirements.

**Hanh Minh Thi** is proud to provide customers with:

- *Premium Quality*
- *Cost-Effectiveness*
- *Customization*
- *Sustainability*
- *Reliable Delivery*

**We are always committed to our customers' success.**

**Mr. Tran Vinh Tho - CEO**



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# 1. ABOUT OUR COMPANY

**Company name:** HANH MINH THI LONG AN JSC

**Address:** Lot 3G-10, Road No. 14, Long Hau 3 Industrial Park, Hamlet 3, Long Hau Commune, Can Giuoc District, Long An Province, Vietnam.

**Land area:** 20,000m<sup>2</sup>

**Our team:** 500 people

**Year of establishment:** 2003



**2003**

**2005**

**2013**

**2014-  
2016**

**2018**

**2020**

**2022**

**2024**

Hanh Minh Thi JSC was founded in 2003 with a clear mission: "Small contributions bring greater value to our Customers" and "Packaging quality creates the brand"..

Hanh Minh Thi expands capacity and industries. The company's board of directors decided to produce flexible plastic packaging, and invested in the most modern machineries in the packaging industry..

The company built a closed system of complex packaging printing lines, invested in expanding the factory with a scale of three times to meet the increasing needs of customers.

During this period, the company invested in additional machinery and equipment for production, an 8-10 color printer system, and a complex film printing line system, expanding production and expanding the company's market share. Started construction of a new 20,000m<sup>2</sup> factory

In 2018, Hanh Minh Khoi Joint Stock Company was established, specializing in manufacturing plastic trays.

In 2020, inaugurating the new factory Hanh Minh Thi - Long An with an area of approximately 20,000 m<sup>2</sup>. This is an important milestone, marking the company's remarkable development.

In 2022, the Board of Directors developed a plan to expand the scale of the Tray factory and develop new packaging products to serve the increasing needs of customers.

In 2024, the Board of Directors plans to invest in and expand capacity across all segments: 30% in plastics, 20% in paper, and 70% in trays.

## COMPANY DEVELOPMENT HISTORY

**ALWAYS LEARNING, RESEARCHING AND INVESTING**

**FOR SUSTAINABLE DEVELOPMENT WITH CUSTOMERS.**

## 2. MISSION, VISION, CORE VALUE

### MISSION

Each product of **Hanh Minh Thi** will be a measure of value, evaluating the quality of each product and each person of **Hanh Minh Thi**.

### CORE VALUE

“Packaging quality creates the brand”

### VISION

We always believe that Hanh Minh Thi will becoming one of Vietnam's leading suppliers of Paper box packaging and Flexible plastic packaging.



# 3. OUR PRODUCTS

## FLEXIBLE PLASTIC PACKAGING



## PAPER BOX PACKAGING



## PLASTIC TRAYS



**CLOSED-LOOP MANUFACTURING**

**WE HAVE ENOUGH PRODUCTION CAPACITY**

## POINT-OF-SALE MATERIALS



## PP WOVEN BAGS



# 4. QUALITY MANAGEMENT SYSTEM



PACKAGING PRINTING  
BRCS - FSC - ISO 9001:2015

**WE PROVIDE PREMIER  
QUALITY PRODUCTS**



*With a completely closed process from design, printing, production to finished products, customers can completely trust our products. All production stages are strictly inspected, followed in accordance with issued procedures, and in accordance with quality management systems.*



**5S  
TQM**

**ISO**  
9001:2015

  
**FSC**  
www.fsc.org  
FSC® A000540  
The mark of responsible forestry

**SMETA | Sedex**  
SMETA the Sedex Members Ethical Trade Audit  
Enabling responsible supply chains  


**BRCS**  
Packaging Materials  
**CERTIFICATED**

**STANDARD**



**PACKAGING PRINTING**

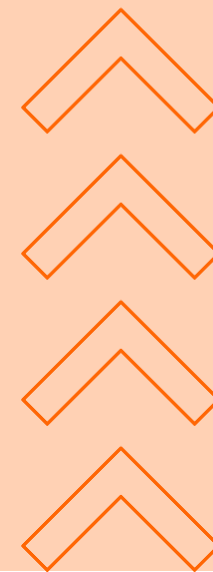
ISO 9001:2015 - ISO 22000:2018 - FSSC 22000

# PRODUCTION CAPACITY

- **FLEXIBLE PLASTIC PACKAGING**
- **PAPER PACKAGING**
- **PLASTIC TRAYS**
- **PP WOVEN BAGS**



- **ON-TIME DELIVERY**
- **STABLE QUALITY**
- **SPEEDY RESPONSE**
- **OPTIMAL SOLUTION**
- **PREMIER SERVICES**



# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

### GRAVURE PRINTING TECHNOLOGY

- Perfect print quality with the capability to print up to 11 colors.
- Reverse printing with a matte finish.
- \* PRODUCTIVITY: 1.2 million – 1.5million meters/day
- \* PROPERTIES: Capable of printing on all materials including OPP, PET, PA, LLDPE, Couche paper, Kraft paper, etc.
- Equipped with a camera (DAC from Japan) for automatic online printing error detection on the machine.

### CUSTOMIZABLE PRODUCTS

- Roll stock film
- 3-side seal bag with or without zipper
- Pillow bag, Side gusset bag
- Stand-up bag with or without zipper
- Special shape packaging: Flat bottom bag, Spout bag



# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

## Special packaging designs

### FLAT BOTTOM BAG

- Glossy, Matte or Spot Matte finish
- With or without zipper
- Widely used in industries such as seafood, food, agricultural products, etc.

### SPOUT BAG & UNIQUE SHAPE BAG

- Glossy, Matte or Spot Matte finish
- Die-cut almost any shapes and compatible with pour spouts
- Widely used in Cosmetics, Laundry detergent or Beverage industries, etc.

### PLASTIC BAG WITH HANDLES

- Glossy, Matte or Spot Matte finish
- Types of Handles: Plastic handles, Die – cut handles, Soft loop handles, ...
- Widely used in Rice bag, Wet tissue bag, etc.



# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

## Special packaging designs

### SPOT GLOSSY or MATTE FINISH

- Glossy, Matte or Spot Matte finish
- With or without zipper
- Widely used in industries such as Pet foods, Snacks, Coffee and Tea, etc.



### 1 SIDE ALUMINUM FOIL & 1 SIDE TRANSPARENT BAG

- 1 side is unprinted or printed with 1 color, the other side transparent to see the product inside
- Bags containing nuts, dried fruits, toys, etc.



### PARTIAL CLEAR WINDOW BAG

- One side is unprinted or printed with 1 color, the other side has partial windows
- Kraft bag materials, film, aluminum-plated film, etc.
- Nutritious food bags, seeds, cereals,...



# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

## High technical content packaging



- Yogurt lids, Film for spices, sauces, ketchup, etc.
- Agrochemical, Pesticides, Fertilizer, Washing detergent films
- Pharmaceutical film packaging: aluminum laminated paper or aluminum laminated film.
- Cosmetic packaging: masks, wet tissues, shampoo, etc.

- PA/PE High Barrier Vacuum bags: sea foods, frozen foods, processed products, etc.
- PA/PE High Temperature Sterilized bags, Microwave bags: aloe vera products, salmon seafood, etc.
- Retort bag: instant porridge, powder, sauce, etc.

# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

## Sustainable Packaging

*Thank you for*  
Saving Earth Together



**HMT** always focuses on packaging research and development, the R & D team always does dedicated work, constantly learning. We put our primary concern on providing solutions for environmentally friendly packaging, recyclable packaging. This is also one of the reasons that help us achieve gain customer trust and satisfaction.

# 5. PRODUCTION CAPACITY

## FLEXIBLE PLASTIC PACKAGING

## Machinery and equipment capacity



### PRINT stage

- 01 11-color printer
- 01 10-color printer
- 02 8-color printers
- Productivity: 1.2 -1.5 million m/day
- The printer has the ability to print face-up, spot matte finish
- The printer is equipped with an online automatic error detection camera (Japanese DAC)
- Can print on many materials from film to paper.



### BLOWING stage

- 02 Multi-layer blowing machines
- 04 Single layer blowing machines
- Productivity: 15,000 tons/day
- Can blow all clear, colored PE films and PE shrink films.
- Helps proactively control laminated film materials and PE film quality as desired.
- Equipped with an automatic resin ratio dosing system to ensure the quality film meets the formula.



### LAMINATING stage

- 01 Multilayer Extrusion Laminating Machine
- 03 Dry Laminating Machine
- Productivity: 1.2 million m/day
- Can laminate multiple materials of film, paper, MPET, AL,... for all products from 2 to 5 layers



### SPLITTING stage

- 04 Splitting machines
- Productivity: 1 million md/day
- Slitting many materials of film, paper, MPET, AL,... for all products from 2 to 5 layers



### BAG MAKING stage

- 20 bag making machines
- Productivity: 2-3 million bags/day
- Working on a variety of film materials, paper, MPET, AL,... for all products from 2 to 5 layers.
- Capable of producing all types of bags currently available on the market.

# 5. PRODUCTION CAPACITY

FLEXIBLE PLASTIC PACKAGING

Machinery and equipment capacity

## REWIND AUTOMATICALLY DETECTING PRINTING ERRORS MACHINE



### Quantity

04 Rewind machines



### Productivity

1.2 -1.5 million m/day



### Property

automatically detects laminating, printing errors

The Rewind machine is equipped with a JAPANESE camera

# 5. PRODUCTION CAPACITY

## PRODUCTS

### PAPER BOX PACKAGING

- Paper box, Paper bag
- Calendars, brochures, catalogs, posters, decals



## OFFSET PRINTING TECHNOLOGY

- Japanese technology printers produce with high quality printed products.
- Outstanding surface effects such as Foil lamination, Varnish coating, UV shaping coating, etc.
- PRODUCTIVITY: 400,000-500,000 sheets/day
- PROPERTIES: printing all paper materials: Ivory, Duplex, Couche, Ford, Kraft, Bristol, Decal...



# 5. PRODUCTION CAPACITY

## PAPER BOX PACKAGING

OFFSET PRINTERS: 01 MACHINE 06 COLORS,  
01 MACHINE 08 COLORS

AUTOMATIC LAMINATING MACHINE: 04 MACHINES

LAMINATING MACHINE : 02 MACHINES

DIE-CUTTING MACHINE : 06 MACHINES

AUTOMATIC DIE-CUTTING MACHINE : 01 MACHINE

CUTTING MACHINE: 05 MACHINES

DISTRIBUTE MACHINE: 05 MACHINES

BOX GLUING MACHINE: 01 MACHINE

AUTOMATIC TAPE APPLICATOR MACHINE: 01 MACHINE

METAL DETECTOR MACHINE: 01 MACHINE

## Machinery and equipment capacity



# 5. PRODUCTION CAPACITY



## PLASTIC TRAYS

*Providing PP, PS (HIPS), PET trays with all shapes and thicknesses depending on customer requirements. All kinds of trays for FISHERY (FROZEN), CAKES, FOODS, etc.*



# 5. PRODUCTION CAPACITY

## PLASTIC TRAYS



## MACHINERY AND EQUIPMENT CAPACITY

### PROPERTY



LAMINATING AND VACUUMING FORMING ALL PLASTIC MATERIALS : PP, PET, PS (HIPS)

### PRODUCTS

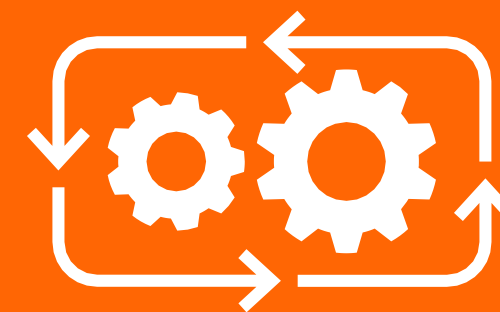


ALL TYPES OF SEA FOODS (FROZEN), CONFESSIONS AND FOOD TRAYS



### CAST FILM MACHINE

CAPACITY 10 TONS/DAY



### PLASTIC VACUUM FORMING MACHINE

7 MACHINES, CAPACITY 300,000 – 500,000 TRAYS/DAY



### DIE – CUTTING MACHINE

10 DIE STATIONS, CAPACITY 300,000 – 500,000 TRAYS/DAY

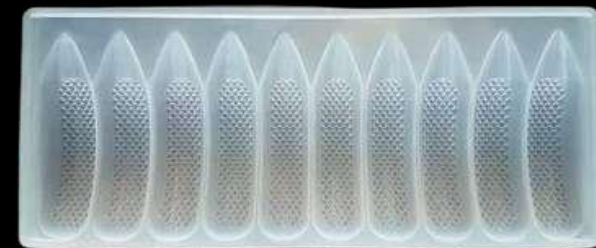
# 5. PRODUCTION CAPACITY

## PLASTIC TRAYS

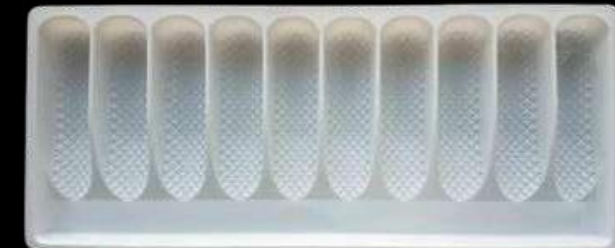
SUPPLYING TRAYS IN  
SHAPE AND MATERIAL  
ACCORDING TO  
CUSTOMER  
REQUIREMENTS.



Clear PP



Clear PP



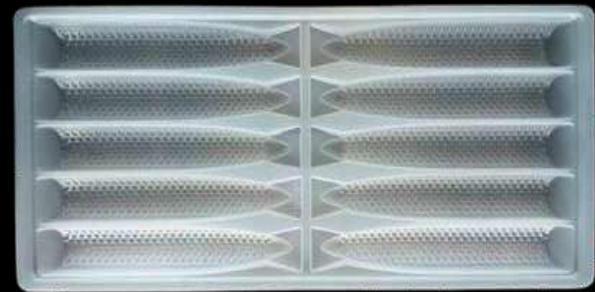
White PP



Clear PET



Clear PET



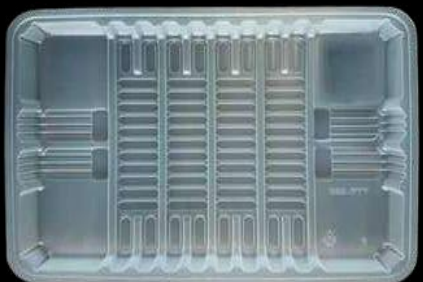
Clear PET



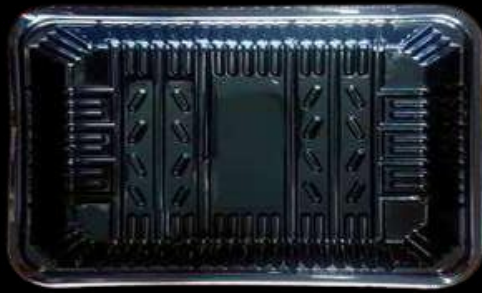
Clear PET



Clear PP



Clear PP



Black PP



CAP: Clear PET  
TRAY: Clear PP



Clear PET



Clear PP



Clear PP



Clear PP



Clear PET



## PP WOVEN BAGS

*HMT is proud to have a full range of modern equipment, ready to meet all the needs of customers for PP woven packaging in the current market, including rice bags, fertilizer bags, animal feed bags, flour bags, ect.*



# 5. PRODUCTION CAPACITY



## PP WOVEN BAGS



# MACHINERY AND EQUIPMENT CAPACITY



## PLASTIC YARN MAKING MACHINE

- Our advanced plastic yarn making machines, utilizing virgin plastic granules, ensure durability and safety standards in packaging for various industries, including agriculture (rice, wheat flour), fertilizers, animal feed, etc.
- Production capacity: 6 tons per day



## CIRCULAR WEAVING LOOM MACHINE

- Our technology produces tightly woven fabric layers that are highly durable and capable of bearing heavy loads.
- Quantity: 10 machines
- Production capacity: 6 tons per day.



## LAMINATING MACHINE

- The woven fabric is laminated with OPP film or other laminated materials, providing moisture resistance and enhancing the physical strength of the product.
- Production capacity: 120,000 meters per day.



## CUTTING, SEWING AND BAGGING MACHINES

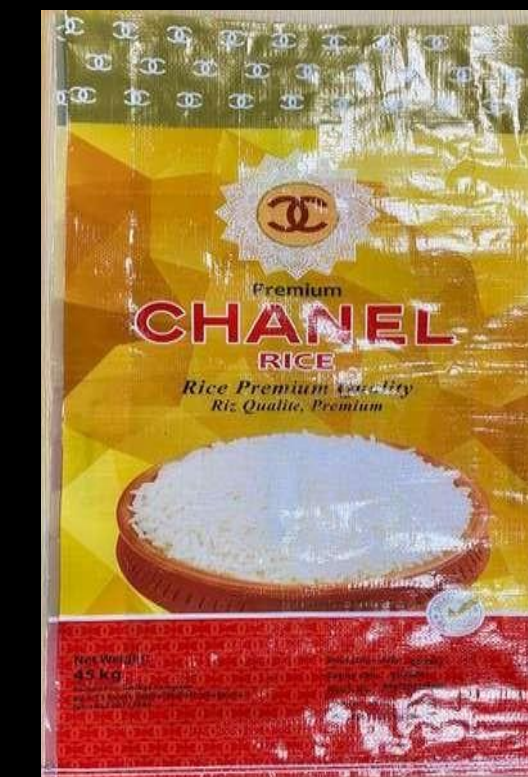
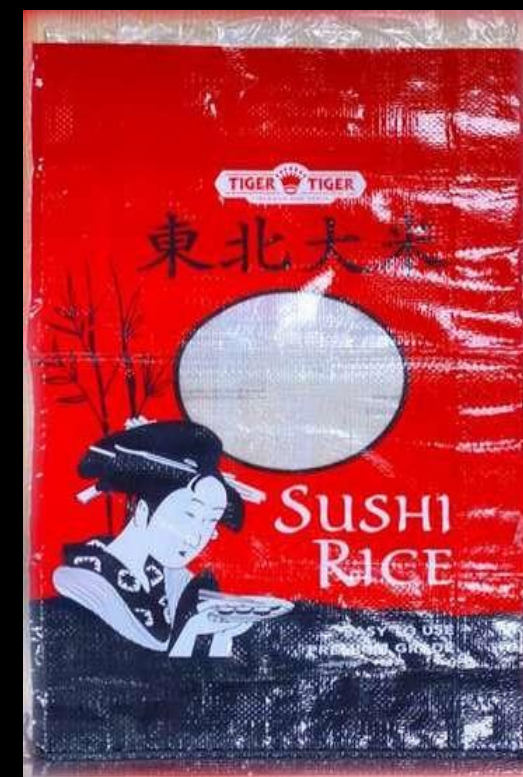
- After lamination, the products are cut, sewn, or inserted according to customer requirements. HMT offers various designs, such as gusset bags, top or bottom brace bags, etc.
- Production capacity: 80,000 meters per day.

# 5. PRODUCTION CAPACITY

## PP WOVEN BAGS

- Bags are directly laminated on the fabric. Side-gusseted bags with laminated film (OPP printing, aluminum coating).
- Non-side-gusseted bags with laminated film (OPP printing, aluminum coating).
- Laminated bags (OPP printing, aluminum coating) with top or bottom brace.
- Bags without lamination or with lamination (OPP printing, aluminum coating) lined with PE bags.

## PRODUCTS



# 6. EXPERIMENTAL MACHINERY & EQUIPMENT

TENSILE TESTER MACHINE



PACKAGING TIGHTNESS TESTER MACHINE



DATE CODING MACHINE



TEMPERATURE MEASURING SURVEYING MACHINE



MICRO-BALANCE



THICKNESS GAUGE



INFRARED THERMOMETER GUN



# 6. OUR CLIENTS

HMT THANK YOU FOR THE SUPPORT OF ALL CUSTOMERS!



MINH PHU®  
FIMEX VN

CAMIMEX

TRUNG NGUYỄN

AF

CGC

TAKKY food  
Since 1976

TRUE CARE  
Safety - Easy - Happy

AAN  
Lành gạo - Ngon cơm

CP

M&M FOOD MARKET

Siam  
อาหารไทยแท้

LỘC TRỜI

MI-WON®

CÔNG TY CP SỮA BẢ VĨ

T.S. TRUNG SON CORP.

LAFOOCO®  
SINCE 1985  
A member of The PAN GROUP

the Viet Fresh

LƯƠNG GIA

SEAPRIMEXCO

TUFOOCO

CEANG GIFT

Tanifood

Westfood

Medevice 3S

VINAFOOD1

Gn  
Gift of Nature

YẾN SÀO KHÁNH HÒA  
KHÁNH HÒA SALANGANES NEST COMPANY

Cỏ May®  
SINCE 1981  
Chất lượng thay lời nói

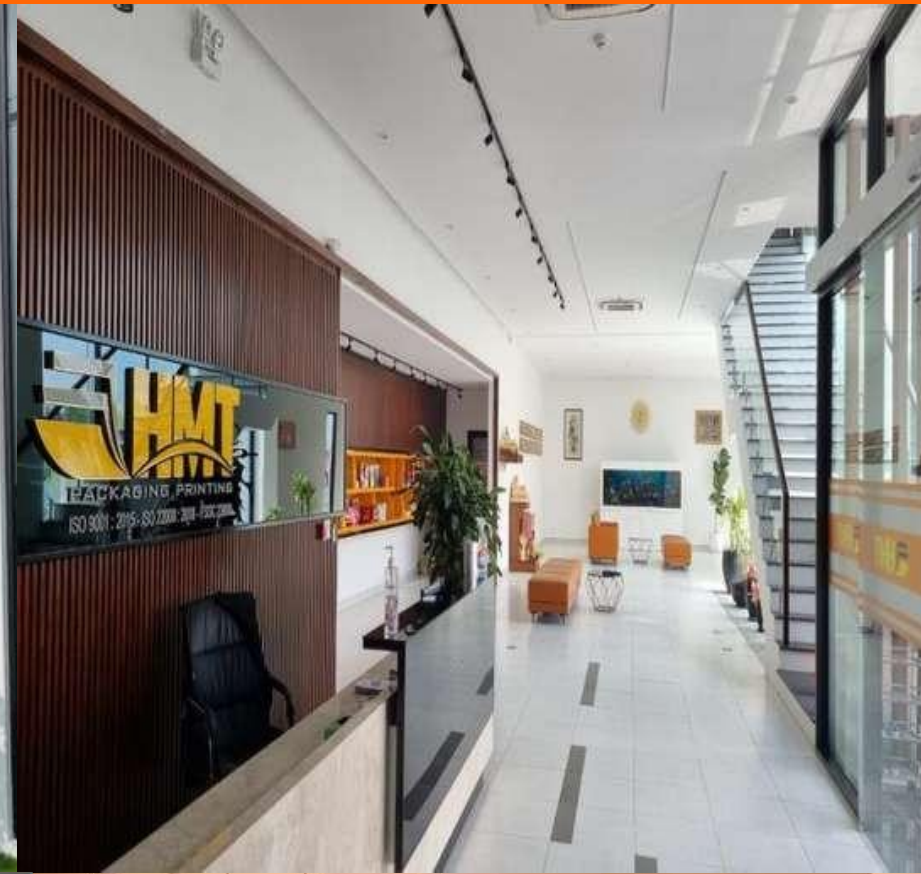
# 7. SOME PHOTOS OF OUR OFFICE AND FACTORY



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**HANH MINH THI – LONG AN JOINT STOCK COMPANY**

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**Phone:** (+84) 272.730.7979 - (+84) 272.221.7979 - **Fax:** (+84) 0272.3900.479  
**Email:** kinhdoanh@hanhminhthi.com - **Website:** hanhminhthi.com

*We would be delighted to explore potential opportunities to collaborate and demonstrate how HANH MINH THI can add value to your packaging needs.*



*We look forward to the possibility of working together.*

