

- CATALOGUE 2026 -



CARITAS

HIGH TECH FRUITS & JUICE - FROM VIETNAM TO THE WORLD

ABOUT CARITAS & CERTIFICATION



HACCP/TCVN 5603:2023

ISO 22000



KOSHER:
to be received in February 2026



HALAL:
to be received in February 2026



Caritas is of the very few factories in Asia with the HPP - EU system. This is Caritas' biggest advantage in providing products made 100% from pure fruit, without preservatives or additives; meeting the export demands of Europe, the US, and South Korea, as well as high-quality products for the domestic health food market.

KEY VALUE

OUR CORE VALUE IN AGRICULTURAL PROCESSING

At Caritas Khanh Hoa Factory, we are committed to elevating Vietnamese agricultural products through advanced processing technologies. By integrating **High Pressure Processing (HPP)** and **Individual Quick Freezing (IQF)**, we effectively address the biggest challenges faced by fresh produce: short shelf life, quality degradation, and market accessibility.

Solving the Agricultural Challenge

Fresh fruits and agricultural products are highly perishable, often leading to post-harvest losses and limited export potential. Our two core technologies provide comprehensive solutions:

HPP (High Pressure Processing):

Extends shelf life while preserving fresh taste, natural texture, and nutritional value—without the use of heat or preservatives.

IQF (Individual Quick Freezing):

Locks in freshness instantly, maintaining the original shape, color, and quality of each piece, while enabling long-term storage and global distribution.

Together, these technologies allow us to maximize product value, reduce waste, and meet the strict standards of international markets.



BRINGING VIETNAMESE PRODUCE TO THE WORLD

With a strong commitment to quality and food safety, our products have reached demanding global markets, including:

United States - Japan - South Korea
Australia - European Union countries

Our factory continues to expand its global footprint, contributing to the recognition of Vietnamese agricultural products on the international stage.



HIGH PRESSURE PROCESSING

Caritas Khanh Hoa Factory is one of the very few pioneering facilities in Vietnam to apply **HPP (High Pressure Processing)** technology in the production of pure fruit juices. This is a world-leading non-thermal high-pressure processing technology.

HPP - High Pressure Processing is a food processing method that uses water pressure ranging from 4,000 to 6,000 Bar (equivalent to the pressure at 60,000 meters below sea level) to pasteurize products at room temperature. This allows for the preservation of nutrients, vitamins, flavors, and texture of the products.

ADVANTAGES

- Compared to heat treatment, foods processed with HPP retain their fresh taste, original texture, structure, and nutrients. Since HPP can be performed at ambient temperatures, it eliminates the risk of high heat altering the flavor, color, and texture of the product.
- The product preserves the flavor, texture, structure, color, and nutritional value of pure fruits.
- Longer shelf life compared to conventional products.
- Ensures food safety and hygiene.
- Complies with the strictest standards of the U.S. Department of Agriculture (USDA).
- No chemicals or preservatives are used.

IQF - INDIVIDUAL QUICK FREEZING



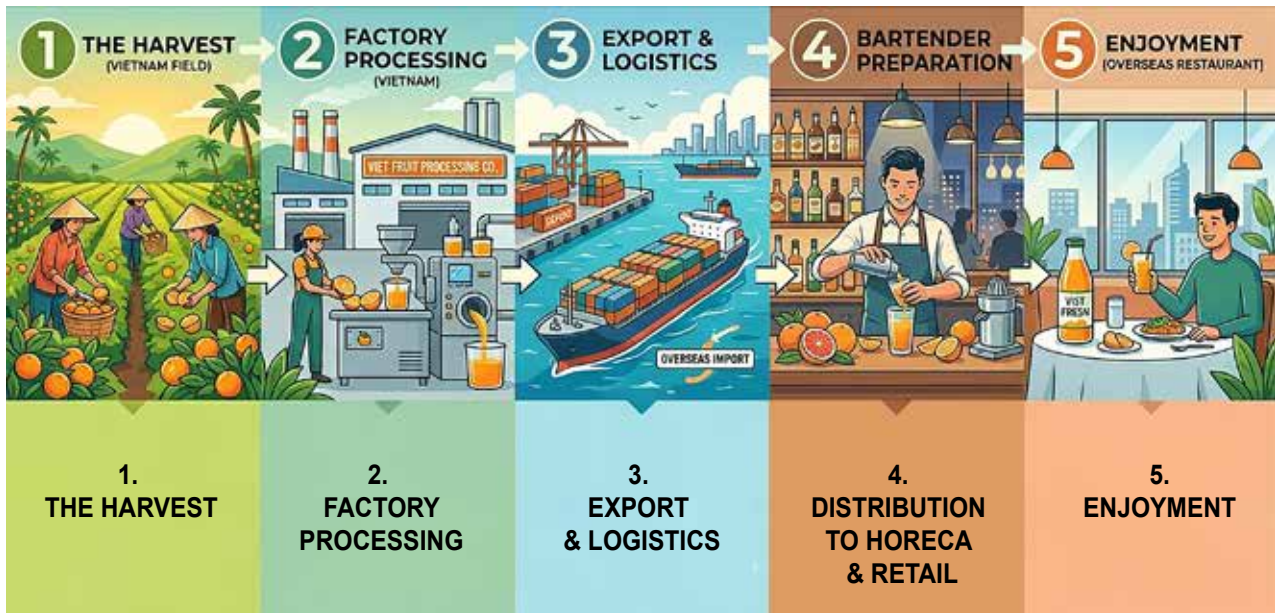
INDIVIDUAL QUICK FREEZING

Caritas Khanh Hoa Factory applies advanced freezing technology in the production of frozen products. The principle of this technology is to use convective cold air blown directly onto the products, which shortens the freezing time and helps preserve product quality.

ADVANTAGES

- Ensures the freshness and nutritional value of the product is preserved.
- Retains the original flavor, texture, shape, and quality of the food without deformation, with minimal weight loss and no sticking between pieces.
- Provides a longer shelf life compared to traditional freezing methods.
- Offers energy savings.

With a deep love for agriculture and the power of modern technology, we contribute to “diamondizing” Vietnam’s agricultural sector.



Serving juice to customers has never been easier,
with 3 simple steps from Caritas.





PRODUCT LIST



WATER MELON

WATERMELON JUICE

*** SPECIFICATION**

Brix: 8° up
Acidity: as natural
Color: natural red color
Specification: Buyer's requirement
Storage: ambient
Packing: Aseptic bag or drum
or Buyer's requirement



WATERMELON PUREE

*** SPECIFICATION**

Brix: 8° up
Acidity: as natural
pH : 5.0 - 6.0
Color: dark red
Storage : ambient
Packing: Aseptic bag or drum
or Buyer's requirement





PINEAPPLE

PINEAPPLE JUICE CONCENTRATE

* SPECIFICATION

Brix: 65° up

Acidity : 2.0 - 4.0

Storage: ambient

Packing: Aseptic bag or drum
or Buyer's requirement





MANGO

MANGO PUREE

*** SPECIFICATION**

Variety: Cat Chu/ Kaew
Brix: 12° up
Color: natural yellow
Storage: ambient
Packing: Aseptic bag or drum
or Buyer's requirement



MANGO PUREE CONCENTRATE

*** SPECIFICATION**

Variety: Cat Chu/ Kaew/ Ghep
Brix: 28° - 30°
Acidity: 0.8 - 1.2
Color: light to dark-yellow
Storage: ambient
Packing: Aseptic bag or drum
or Buyer's requirement





AVOCADO

AVOCADO PUREE

* SPECIFICATION

Brix: 6.5° - 9°

Acidity: 0.05 - 0.2

Color: as natural

Storage: ambient

Packing: Aseptic bag or drum
or Buyer's requirement



AVOCADO DICE

* SPECIFICATION

Brix: 6.5° - 9°

Acidity: as natural

Color: as natural

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





DRAGON FRUIT

DRAGON FRUIT PUREE

* SPECIFICATION

Variety: Various

Type: Red/ White

Brix: 10° up

Acidity: as natural

Color: natural

Storage: ambient

Packing: Aseptic bag or drum or Buyer's requirement



DRAGON FRUIT PUREE CONCENTRATE

* SPECIFICATION

Variety: Various

Type: Red/ White

Storage: ambient

Packing: Aseptic bag or drum or Buyer's requirement



DRAGON FRUIT DICE

* SPECIFICATION

Variety: Various

Type: Red/ White

Size: 10x10mm, 15x15mm, 20x20mm, 25x25mm

Brix: 10° up

Acidity: as natural

Color: Natural, red/ white and black seeds

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton or Buyer's requirement



BANANA

BANANA PUREE



* SPECIFICATION

Brix: 23° up
Acidity: 0.35 - 0.45
Color: natural white Banana
Storage: ambient
Packing: Aseptic bag or drum
or Buyer's requirement

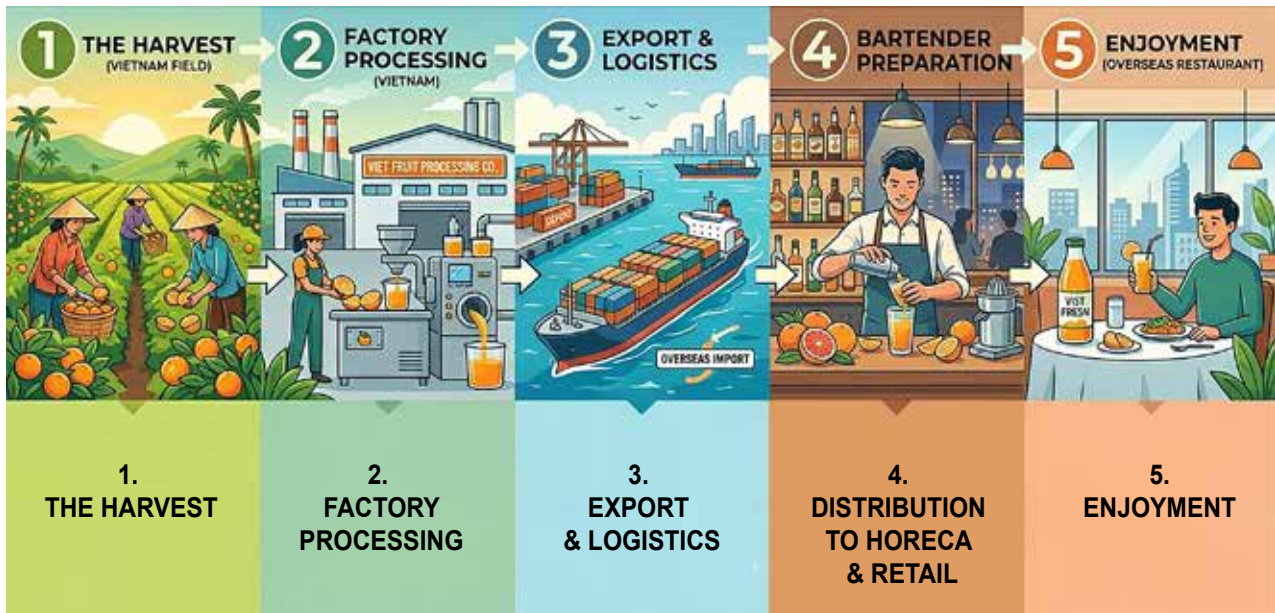


BANANA SLICE

* SPECIFICATION

Brix: 16° up
Color: as natural
Size: Diameter 22-32 mm, thickness 8-10 mm
or Buyer's requirement
Storage: at - 18°C or below for up to 15 months
Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement

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PAPAYA



PAPAYA DICE

* SPECIFICATION

Brix: 8° up

Size: 10x10mm, 15x15mm, 20x20mm, 25x25mm

Color: natural orange to red

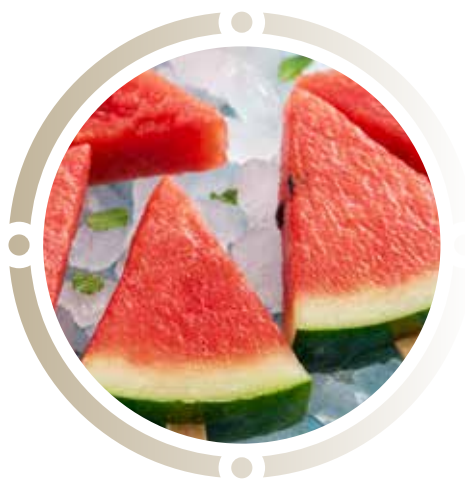
Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





Watermelon



WATERMELON STICK

* SPECIFICATION

Brix: 6.5° - 9°

Acidity: 0.05 - 0.2

Color: as natural

Storage: ambient

Packing: Aseptic bag or drum
or Buyer's requirement



WATERMELON BALL SEEDLESS

* SPECIFICATION

Brix: 8° up

Diameter of ball: 15-18mm or Buyer's requirement

Color: natural red color

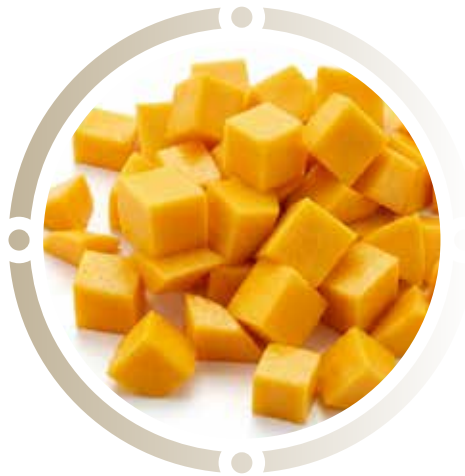
Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





Mango



MANGO DICE

* SPECIFICATION

Variety: Cat Chu/ Kaew

Size: 10x10mm, 15x15mm, 20x20mm, 25x25mm

Brix: 12° up

Color: natural yellow

Storage : at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





Pineapple



PINEAPPLE TIDBIT

*** SPECIFICATION**

Thickness : 1 cm up

Brix: 10° up

Size: 1/12 cut from ring diameter 60 – 75cm
or Buyer's requirement

Color: natural yellow

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement



PINEAPPLE DICE

*** SPECIFICATION**

Brix: 10° up

Color: natural yellow pineapple color

Storage: at - 18°C or below for up to 12 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





Rambutan



WHOLE RAMBUTAN

* SPECIFICATION

Brix: 12° up

Acidity: 0.4 - 0.6

Color: as natural

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ carton
or Buyer's requirement





Vegetables IQF



EDAMAME/ GREEN SOY BEAN

*** SPECIFICATION**

Color: green

Size: 3-5cm

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ Carton
or Buyer's requirement

WHOLE BABY CORN

*** SPECIFICATION**

Size: Length (60-90)mm, diameter: 20mm max
or Buyer's requirement

Color: natural white to light yellow

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ Carton or Buyer's requirement



BROCCOLI

*** SPECIFICATION**

Size: according to Buyer's requirement

Color: green

Storage: at - 18°C or below for up to 24 months

Packing: 10 kgs/ PE bag/ Carton or Buyer's requirement

Beyond the product portfolio presented above, Caritas offers a wider selection of tropical fruits based on customer requirements, available across HPP juice, puree, IQF, and customized blends.

Caritas develops tailor-made juice blends aligned with each client's market positioning and desired flavor profile. From formulation to packaging design, every element—from fruit selection to branding—can be fully customized to meet specific requirements.

The vibrant blend concepts such as:

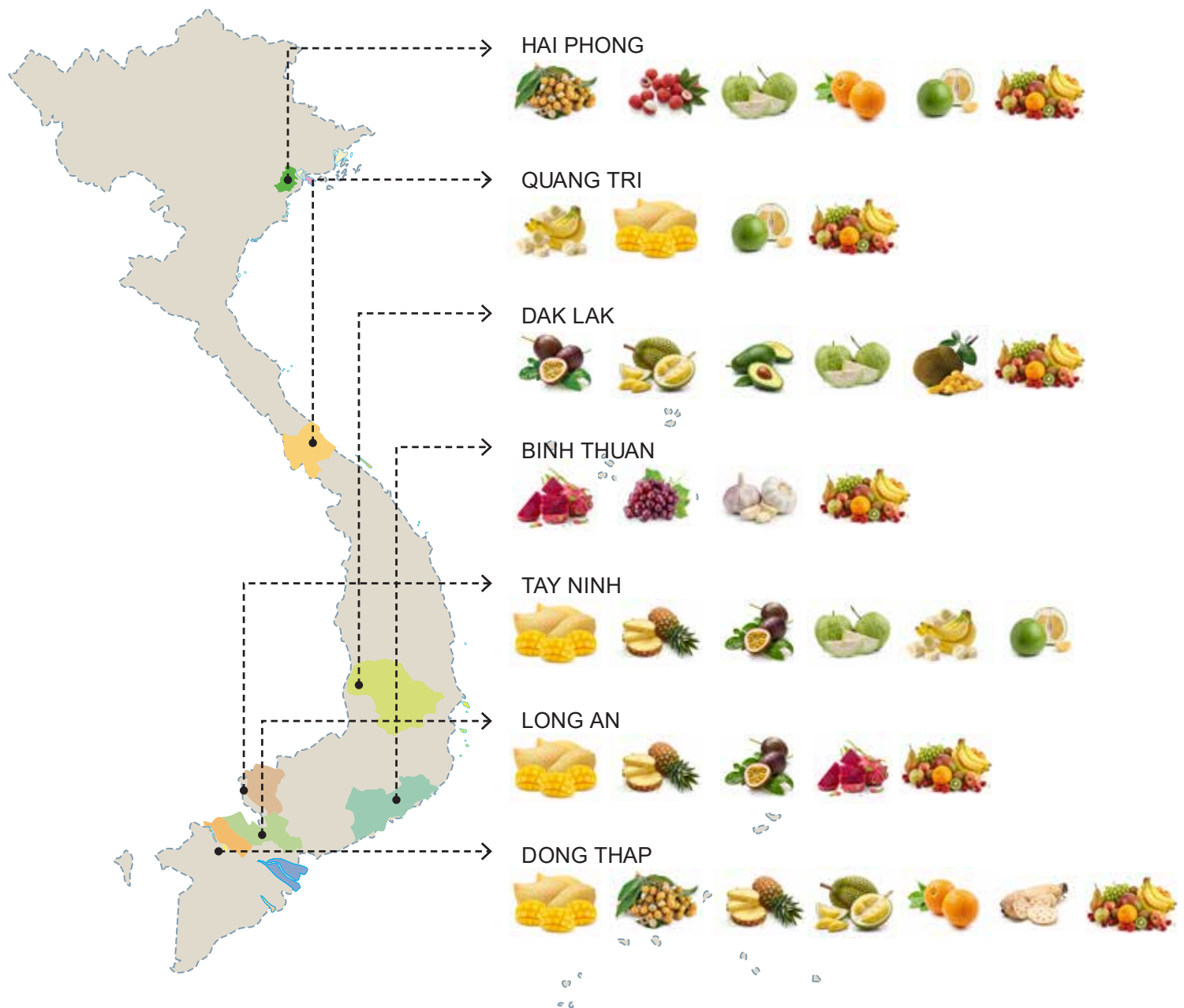
Tropical Citrus Blend: Orange, Pineapple, Calamansi

Green Detox Blend: Guava, Green Apple, Lime, Kale

Sunrise Vitality Blend: Mango, Pineapple, Passion Fruit



CULTIVATION AREA DEVELOPMENT



REGIONAL FRUIT SOURCES OF VIETNAM

Caritas partners with selected growing regions across Vietnam to secure premium-quality tropical fruits with full traceability. The varieties presented here are representative of our sourcing capabilities, reflecting the richness and diversity of Vietnam's agricultural landscape.

Leveraging the country's varied climate, we ensure seasonal precision and year-round supply flexibility, delivering fruits at their optimal harvest time.

Through our integrated sourcing network and advanced processing technologies, we bring the finest of Vietnam's tropical fruits to global markets—fresh, safe, and consistently premium.

FRUIT HARVEST SEASON CHART

● Off-season ● Peak-season ○ None

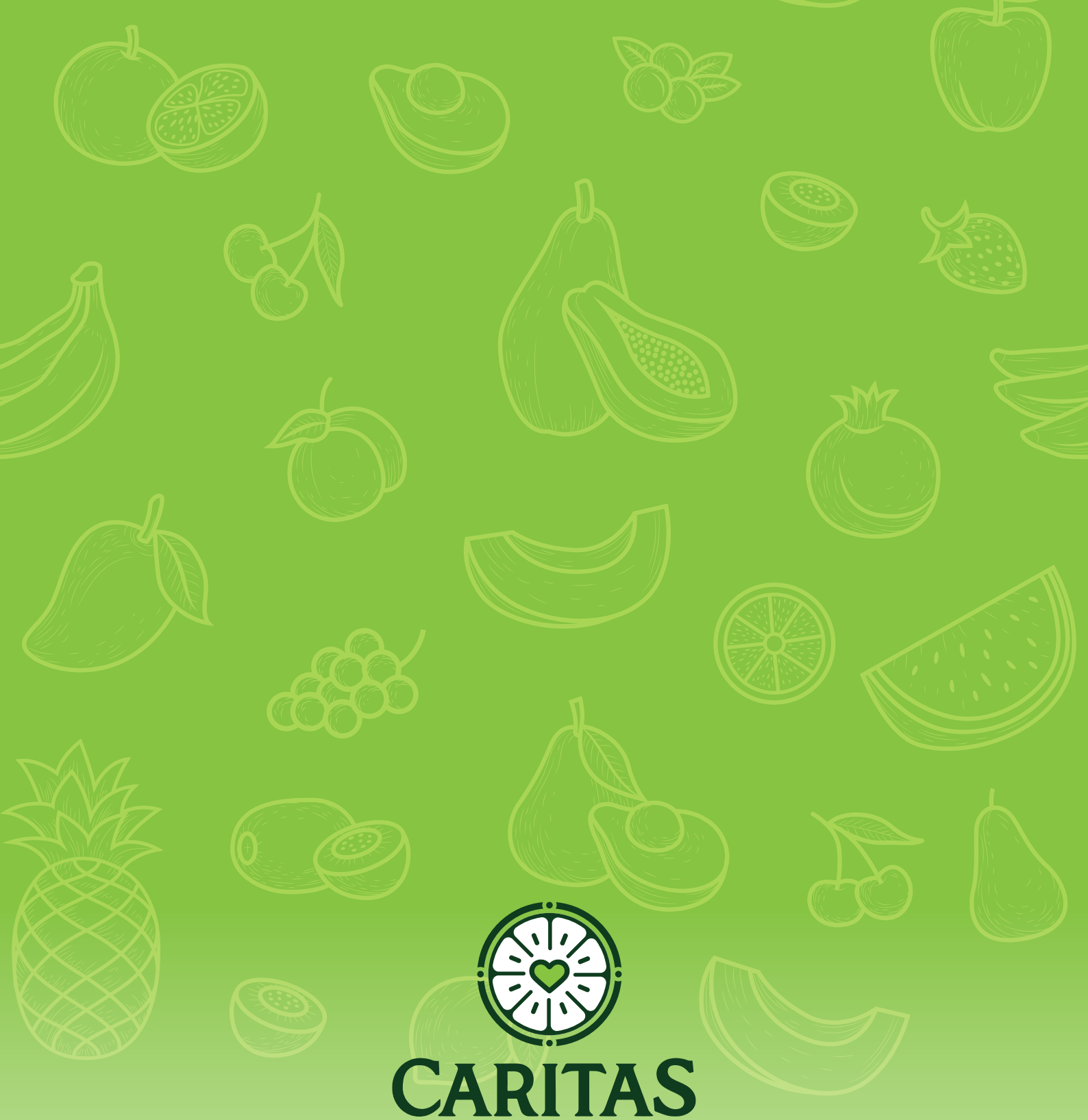
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Baby corn	●	●	●	●	●	●	●	●	●	●	●	●
Soya bean	●	●	●	●	●	●	●	●	●	●	●	●
Corn	●	●	●	●	●	●	●	●	●	●	●	●
Mango	●	●	●	●	●	●	●	●	●	●	●	●
Dragon fruit	●	●	●	●	●	●	●	●	●	●	●	●
Star fruit	●	●	●	●	●	●	●	●	●	●	●	●
Rambutan	●	●	●	●	●	●	●	●	●	●	●	●
Papaya	●	●	●	●	●	●	●	●	●	●	●	●
Persimmon	●	●	●	●	●	●	●	●	●	●	●	●
Lime	●	●	●	●	●	●	●	●	●	●	●	●
Mangosteen	○	○	○	○	○	○	○	○	○	○	○	○

	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Purple yam	○	○	○	○	○	○	○	○	○	○	○	○
Ginger	●	●	●	●	●	●	●	●	●	●	●	●
Watermelon	●	●	●	●	●	●	●	●	●	●	●	●
Breadfruit	●	●	●	●	●	●	●	●	●	●	●	●
Banana	●	●	●	●	●	●	●	●	●	●	●	●
Guava	●	●	●	●	●	●	●	●	●	●	●	●
Lychee	●	●	●	●	●	●	●	●	●	●	●	●
Sapodilla	○	○	○	○	○	○	○	○	○	○	○	○
Avocado	○	○	○	○	○	○	○	○	○	○	○	○
Red bean	●	●	●	●	●	●	●	●	●	●	●	●

FRUIT SWEETNESS RATING CLASSIFICATION

Name	Low	Medium	High	Excellent
Apple	6	10	14	18
Avocado	4	6	8	10
Banana	8	10	12	14
Star fruit	10	14	16	20
Watermelon	8	12	14	16
Papaya	8	10	12	14
Sapodilla	6	8	14	16
Lychee	8	10	12	14
Longan	8	12	16	20
Pomelo	6	10	14	18
Custard apple	8	10	12	14
Kumquat	4	6	8	10

Name	Low	Medium	High	Excellent
Golden lime	4	6	8	12
Green lime	4	6	10	12
Mango	4	6	10	14
Orange	6	10	16	20
Papaya	6	10	18	22
Guava	6	10	14	18
Longan	6	10	12	14
Pomelo	12	14	20	22
Dried longan	60	70	75	80
Mangosteen	6	8	12	14
Durian	6	10	14	16
Sour sop	4	6	8	12



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